

Change PLC Trip Limits

- 1) iFix: Silicon → Trip Temps
- 2) Enter new values and hit 'Download' → new trip limits downloaded to PLC
- 3) Hit 'Change A/W Limits': iFix warning/alarm limits are derived from trip limits and temperature set points
 - a) Calls Visual Basic script to change all limits with one click
 - b) Upper alarm = PLC trip limit - 1°C
 - c) Upper warning = PLC trip limit - 2°C
 - d) Lower warning = temperature set point - 3°C
 - e) Lower alarm = temperature set point - 4°C